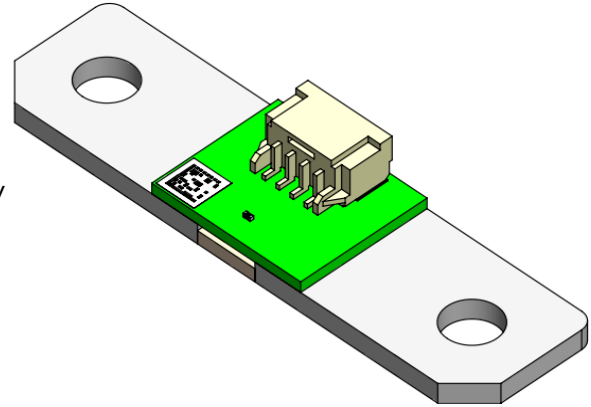


REVERSION HISTORY:

Date	Revision	Changes
2020.1.7	A0	Initial released for preliminary datasheet
2020.7.7	A1	Modification: TCR: $\pm 100\text{ppm}/^{\circ}\text{C}$, torque: 8-12Nm *Delete the thickness of shunt to PCB board
2021.10.26	A3	change Label format from QR code to data matrix Document number from CYNP-201-006 (A3) VGE00-500VN-010 to CYNPW-20X-022 (A0) VGE00-500VN-010
2021.11.25	A1	Update the description of the R definition in Data-matrix
2022.01.12	A2	<ol style="list-style-type: none"> 1. Revise the description on page1 2. Label QR code to data-matrix (PCB Laser marking) 3. Add Type Designation chapter 4. Add Packing chapter
2022.01.14	A3	<ol style="list-style-type: none"> 1. Update the drawing and schematic
2022.09.12	A4	<ol style="list-style-type: none"> 1. Replace the symbol R_{comp} by R_{comp_f} in the figure on page5 2. Change all of the symbol R_{comp} to R_{comp_f} 3. Change the symbol R25 in the compensated flow on page6 4. Add Packing chapter.
2022.11.29	A5	<ol style="list-style-type: none"> 1. Increase Operating temp. range from $-40^{\circ}\text{C}\sim 105^{\circ}\text{C}$ to $-40^{\circ}\text{C}\sim 125^{\circ}\text{C}$ 2. "" NTC temperature need to be between -40°C to 105°C." " Change as " NTC temperature need to be between -40°C to 125°C." 3. Update schematic of the TCR calibration
202308.15	A6	<ol style="list-style-type: none"> 1. Define re-measure the R should within $\pm 0.3\%$内 2. $\text{EMF} < 1\mu\text{V}/^{\circ}\text{C}$ to $< 0.6\mu\text{V}/^{\circ}\text{C}$
2023.10.31	A7	Change the feature description <ol style="list-style-type: none"> 1. Low inductance $< 3\text{nH}$
2023.11.24	A8	Correct resistance unit (note2 and note3) within data-matrix information

FEATURES:

- Nominal Current Up to 500A
- High pulse current rating
- Low inductance (< 3nH)
- Low thermal EMF (< 0.6μV/°C)
- Welding construction; Excellent long-term stability
- Pb-free for RoHS compliant
- Ni & Sn plating assists with PCB mounting and corrosion protection



APPLICATIONS:

- EV/HEV BMS
- Battery and storage based application

GENERAL DESCRIPTION:

The shunt module is a PCBA which include a thermistor and a connector mount on the shunt resistor. User can easy mount the module on current sense location and connect to signal processing side via board to wire connection.

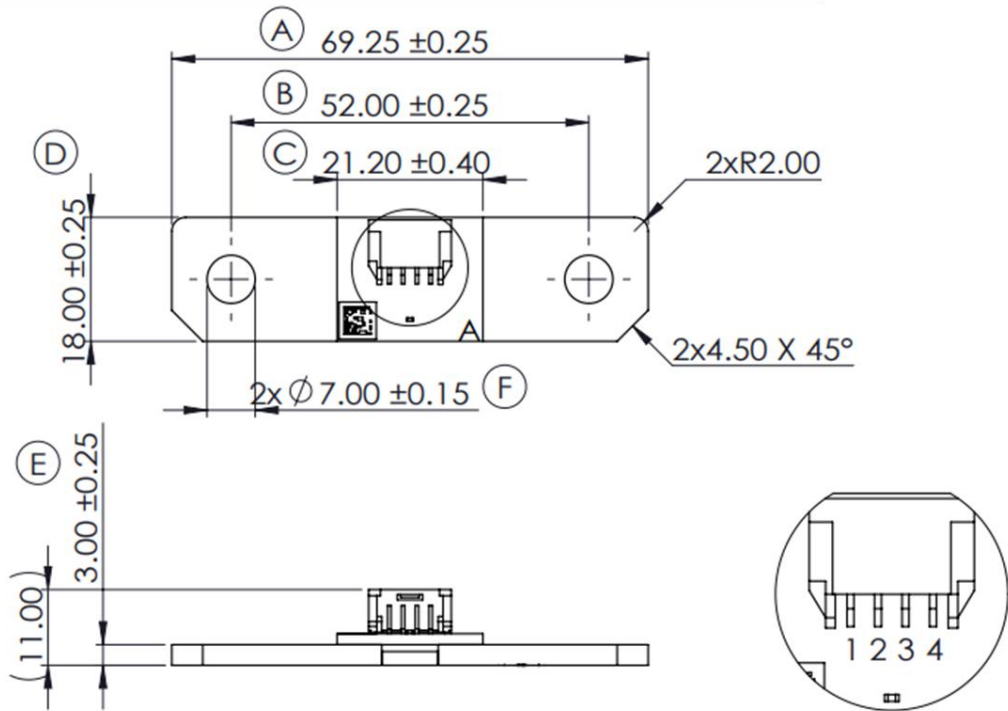
ELECTRICAL SPECIFICATIONS:

Characteristics	Feature
Nominal current	500A
Resistance value	0.1mΩ
Temperature coefficient of resistance(25°C/125°C)	± 100 ppm/°C
Operating Temperature *NOTE1	-40~125°C
Storage Temperature	-40~125°C
Resistance tolerance	± 5%
Resistance re-testing tolerance at room temperature	± 0.3%

Note1: Operating temperature means that NTC temperature need to be between -40°C to 125°C

OUTLINE DRAWING:

Unit: mm

Dimension


Component	Manufacturer	Part No.	Pin Definition
Connector	MOLEX	502352-0400	1: TEMP_P 2: SHUNT SENSE_P 3: SHUNT SENSE_N 4: TEMP_N
Thermistor	Thinking	TSM0C103F34D1R	

*Connector Mates Part(s): 560123-0400, 505151-0401

Type Designation :

VGE 00 - 500 VN - 010

(1) (2) (3) (4) (5)

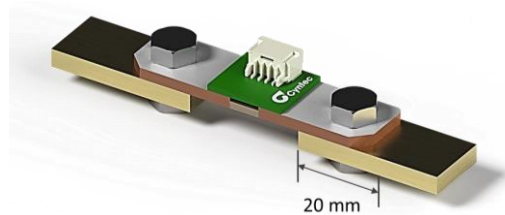
Note :

- (1) Series No.
- (2) Connector type
- (3) Nominal Current
- (4) Series No.
- (5) Hardware Format

Bus bar Connection:

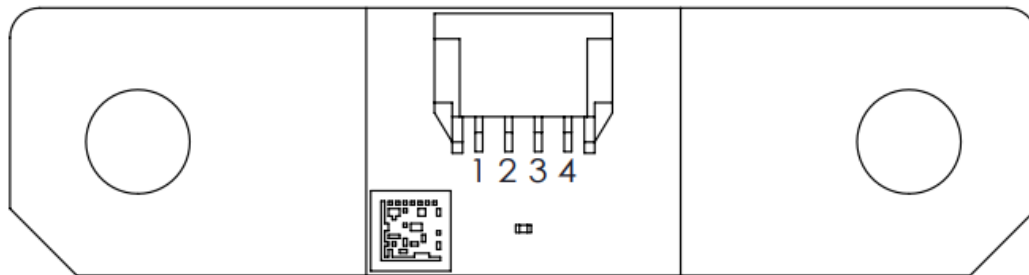
There are a few recommendations for a good connection.

- Always use screws with an outer diameter of 6 mm (M6)
- The recommended torque is 8~10Nm Shunt and bus bar must be clean.
- Correct mounting 20mm overlap ad shown in below figure.



Data matrix Information for reference:

1. PCB Top overlay (for laser marking) dimension : 5mm x 5mm (ref.)
2. Data-matrix dimension : 4mm x 4mm (ref.)



1. Data matrix information for reference :

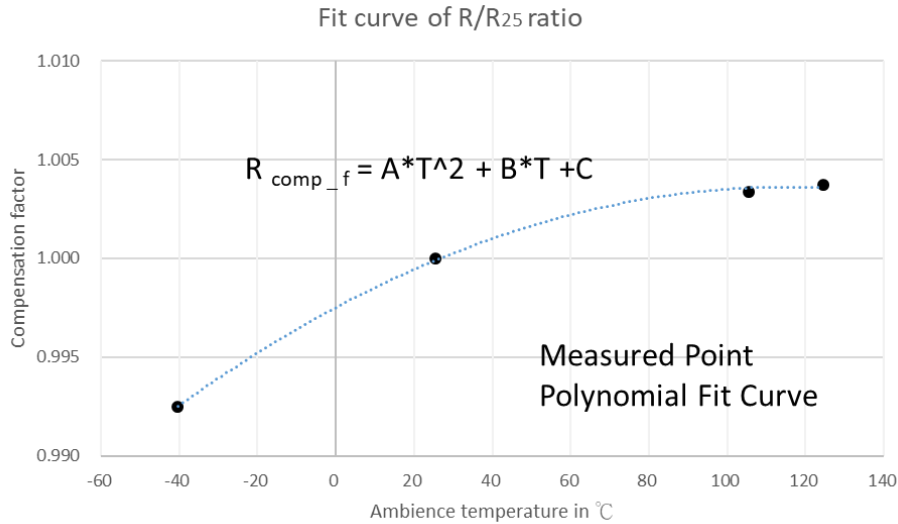
	Year	Month	Day	Module ID	Resistance R ₂₅ *	Quadratic coefficient	First-order coefficient	Constant term
Form	YYYY	MM	DD	XXXXX	Rxxxxxn or Rxxxxxn*NOTE2	±x.xxxxxxxx	±x.xxxxxxxx	±x.xxxxxxxx
Example	2020	11	25	00001	R100123n R99123n	-0.000000576	+0.000086780	+0.998188760
	If R _≥ 100μOhm 2020112500001R100123n-0.000000576+0.000086780+0.998188760*NOTE3							
	If R<100μOhm 2020112500001R99123n-0.000000576+0.000086780+0.998188760*NOTE3							

* R₂₅ is shunt resistance at 25°C, unit: nOhm

* Note2 : If R_≥100μOhm, content of resistance is Rxxxxxn.

If R<100μOhm, content of resistance is Rxxxxxn

*Note3 : If R_≥100μOhm, total Characters are 57. And if R<100μOhm, total Characters are 56.

Shunt Temperature Compensation Function:


Generic compensation factor the resistance of shunt need to be multiplied with:

$$R_{\text{comp}_f} = A \cdot T^2 + B \cdot T + C$$

Where:

R_{comp_f} is the compensation factor for Shunt resistance drift over ambience temperature normalized to 1 at 25°C.

T is temperature reading from PCB temperature sensor NTC.

A is quadratic coefficient, the default value is -0.000000576*.

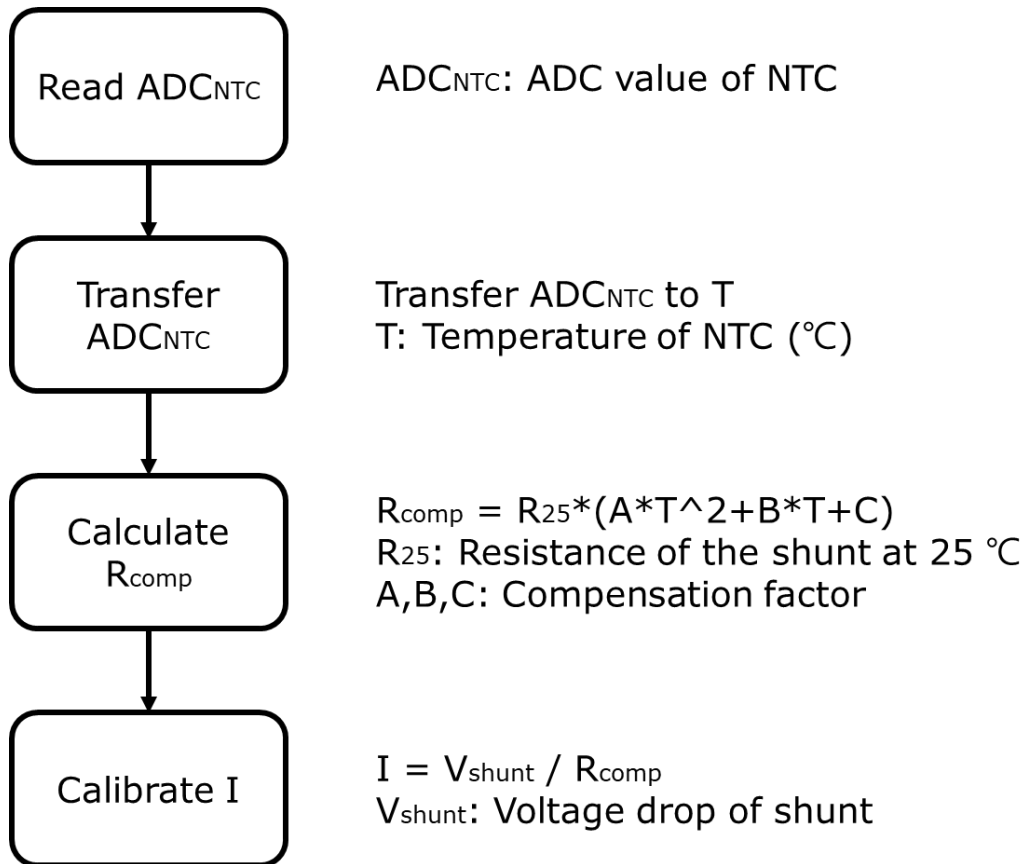
B is first-order coefficient, the default value is +0.000086780*.

C: constant term coefficient, the default value is +0.998188760*.

The compensated shunt resistance value $R_{\text{comp}} = R_{25} \cdot R_{\text{comp}_f}$.

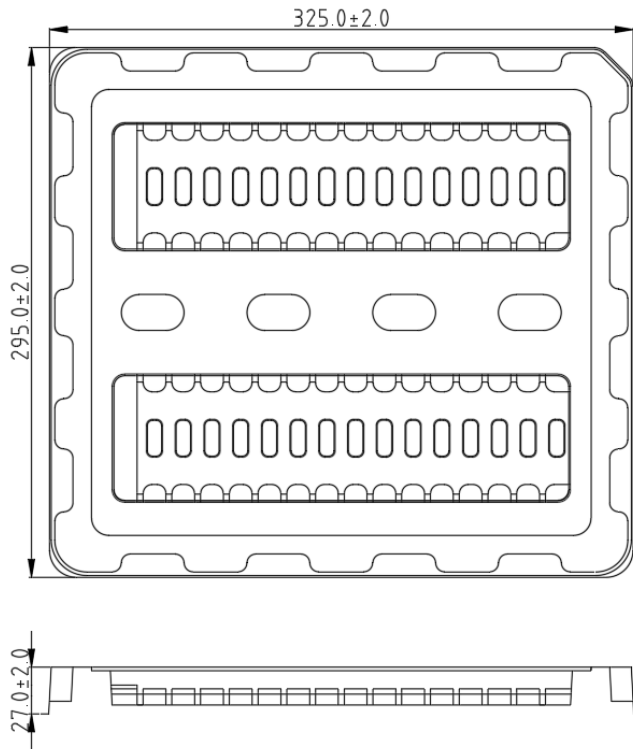
R_{25} is resistance value of shunt at 25°C.

*Value is for reference only.

Compensated Flow:

Packing:

Tray packaging dimensions :



Label Marking :

The following items shall be marked on tray

- (1) Description
- (2) Quantity
- (3) Part No.
- (4) Tapping No.
- (5) Quantity:
 - 30 Pcs / Tray
 - 90 Pcs / Box

Reliability Test:

Test Item	Test Condition	Spec
Low temperature storage	ISO 16750-4 IEC 60068-2-1 Ad Temperature: -40°C, Time: 240hrs, 500hrs	$\Delta R: \pm 1\%$
High temperature storage	ISO 16750-4 IEC 60068-2-2 Temperature: 125°C, Time: 1000hrs, 2000hrs	$\Delta R: \pm 1\%$
Temperature cycling storage	IEC 60068-2-14, Nb -40°C to 125°C, Dwell time ≥ 15 min, 1000 cycles	$\Delta R: \pm 1\%$
Thermal shock storage	IEC 60068-2-14, Na -40°C to 125°C, Dwell times ≥ 15 min Transfer time: ≤ 30 s, 500, 1000 cycles	$\Delta R: \pm 1\%$
Cycling moisture resistance storage	MIL-STD-883. METHOD 1004.7 -10°C to 70°C ; 90% ~ 100%RH @ 70°C, 20 cycles	$\Delta R: \pm 1\%$
Damp heat storage	JESD22-A 101 Temperature: 85°C ; Humidity: 85%; Time : 1000hrs	$\Delta R: \pm 1\%$
Vibration	ISO 16750-3 IEC 60068-2, 64 Random 10~1000Hz, profile: 8hrs/axis The r.m.s. acceleration value shall be 27,1 m/s ² .	$\Delta R: \pm 0.5\%$
Mechanical Shock	ISO 16750-3 6 axis, 50G, 6ms, half-sine, 10 times/axis	$\Delta R: \pm 0.5\%$
Free Fall	ISO 16750-3 3 axis, 2 falls per DUT by axis, 1m, concrete ground or steel plate	$\Delta R: \pm 0.5\%$